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Fitting and Machining

General machining, fitting and assembly applications 7. 4.2 applying a marking medium to enhance clarity of the marking out 4.3 using an appropriate method of marking out (such as direct marking using instruments, use of templates or tracing/transfer methods) 4.4 using a range of marking out equipment (such as rules, squares, scribers, Vernier instruments) 4.5 marking out a range of features ...

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FWIW, the port is not specific to AN fittings. There's all sorts of industrial and construction equipment that uses o-ring boss ports for hydraulic connections using both JIC and SAE flare adapters, with not an AN fitting anywhere in sight. They work particularly well in tight locations where its near impossible to tighten or loosen a pipe to flare type adapter in the larger sizes.

How do you machine AN fittings?!?!?!?!?!?!?!?

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Machining - Wikipedia

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